

## Farmer 103 - 106 S

### HYDRAULIC STEERING CONVERSION KITS WITH BY PASS SYSTEM AND SECURITY VALVE FOR TRACTORS ASSEMBLING INSTRUCTION

1. The lift assembly. Bracket should be fitted to the engine body.
2. The lift valve and piston should be assembled.
3. While installing the long on to lift command arm be sure that installing should slightly not by force otherwise the steering does not work properly.
4. Mount and Bracket For Hydraulic Steering Pump
5. Hydraulic oil pump C 25
6. Steering Pump Pulley Will Be Mounted
7. The "V" Belt 12.5 x1350 Will Be Installed
8. Oil Reservoir
9. Assemble Pressure Hose 5/16 R2 From Hydraulic Oil Pump To Lift
10. Return Hose From Lift To Reservoir 1/2 R6
11. 5/8 R6 Hose From Reservoir To Oil Pump Fasten House Clamps

